



Print using our resin profile as provided

After removing the print clean print with ethyl alcohol or IPA for maximum 2 minutes. Dip in fresh/second alcohol bath and dry again with air pressure (compressed air can or compressor).

Cure with UV light - When the color will change to pure white the process is complete. The time can change in accordance of uv power or method of cure

attach the print to the wax sprue, by melting the wax sprue and not heating the resin print.

<http://www.certus-int.com/product.php?kat=investment-powders&mod=prestige-optima>

<https://www.ransom-randolph.com/plasticast-pt>

water ratio suggested 40%

4 hour settle time (waiting time) for the flask